



SPEARS® MANUFACTURING COMPANY

ABS TO PVC-94 GREEN

TECHNICAL SPECIFICATIONS

Low VOC ABS To PVC Transition Solvent Cement



PRODUCT:

Spears® ABS TO PVC-94 GREEN is medium bodied, fast setting transition cement for joining ABS to PVC transition joints only in non-pressure systems; all classes and schedules with interference fit through 6" diameter (not for Schedule 80). Not for use in joining either material to itself.

INTENDED USE:

ABS TO PVC-94 GREEN is specifically designed for use on ABS to PVC transition joints in non-pressure systems. Suitable for sewer and DWV applications. Materials joined should be verified; Green color is for transition cement identification. Use standard cements to join either PVC-PVC or ABS-ABS. Consult local code before using inside a building. Apply primer only to PVC material. Do not apply primer on the ABS side of the joint.

GENERAL PRODUCT SPECIFICATIONS:

COLOR:	Green
RESIN:	PVC
SPECIFIC GRAVITY:	0.927 ± 0.04
BROOKFIELD VISCOSITY	Medium Body - Minimum 500 cP@ 73 ± 2°F (23°C +1°C)
RELATIVE SET:	Fast
MAX VOC EMISSIONS:	510 G/L per SCAQMD Rule 1168/316A
SHELF LIFE:	3 years from date stamped on the bottom of container.

Note: Product usability is limited by the evaporation of the solvents when the container is opened and can cause the cement to thicken and reduce its usefulness. Always seal the can tightly between uses to prevent the solvent from becoming thickened, stringy or jelled. Do not add thinners to change viscosity of thickened cement. Significant changes in cement properties can result.

CONFORMANCE STANDARDS AND APPROVALS:

- NSF®/ANSI Standard 14 Listed and Certified for compliance to ASTM D3138
- NSF®/ANSI Standards 14 1 Listed and Certified for Drain Waste and Vent, and Sewer service use (NSF®-DWV, SW) NSF® Listed and Certified to requirements of the Uniform Plumbing Code (NSF® U.P. Code). Not for use in joining either material to itself.
- Meets SCAQMD Rule 1168/316A for Compliance with LEED® (Leadership in Energy and Environmental Design). Low VOC product credit can be claimed for LEED Green Building Rating System - Indoor Environmental Quality.

PACKAGING, SHIPPING & TRANSPORTATION INFORMATION:

<u>Can Size</u>	<u>Standard Case Quantity</u>
1/2 Pint	24
Pint	12
Quart	12
Gallon	6

The following is general information for ground shipping, see SDS ABS to PVC94-6 for additional detail.

Proper Shipping Name: Adhesive	Exceptions for Quantities < 1 liter
Hazard Class: 3	Classification: Limited Quantity
Identification Number: UN 1133	49CFR172.315 Marking:
Packing Group: II	
Label Required: Class 3 Flammable Liquid	

Note: Purchasers who may repackage this product must also conform to all local, state and federal labeling, safety and other regulations.

SAFETY & USE PRECAUTIONS:

WARNING: CAN CAUSE SERIOUS EYE IRRITATION. HARMFUL IF INHALED. MAY CAUSE DROWSINESS OR DIZZINESS. MAY CAUSE RESPIRATORY IRRITATION. REPEATED EXPOSURE MAY CAUSE SKIN DRYNESS OR CRACKING. KEEP OUT OF REACH OF CHILDREN.

Do not take internally. Keep away from heat, spark, open flame, other sources of ignition. Vapors may ignite explosively. Use only in well ventilated area; if not well ventilated, use forced ventilation or NIOSH approved respirator. Avoid breathing vapors. Do not smoke, eat or drink while using. Avoid contact with skin and eyes. Use skin and eye protection. Eye contact may cause injury. Keep container closed when not in use. Contains Tetrahydrofuran (CAS#109-99-9); Methyl Ethyl Ketone (CAS# 78-93-3); Cyclohexanone (CAS# 108-94-1); Acetone (CAS# 67-64-1); PVC Resin (CAS# 9002-86-2).

FIRST AID

Contact with eyes: Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.

Inhalation: Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.

Ingestion: Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.

INSTALLATION & INSTALLER TRAINING

Installation Instructions are printed on the can label and instructional video or pamphlets are available on Spears® website at www.spearsmfg.com. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Personal instruction training from experienced instructors or installers is advised. Contact Spears® for additional instructional information or formal training.

AVOID USE AROUND DRY GRANULATED CALCIUM HYPOCHLORITE

A fire or explosion may result if dry granular calcium hypochlorite is used to disinfect plastic piping systems that are exposed to organic vapors found in solvent cements, cleaners or primers when a water solution is not used. Calcium hypochlorite is a strong oxidizer and common in Pool & Spa chemicals such as “pool-shock”. It is recommended to purify lines by pumping nonvolatile chlorinated water into the piping system. Do not store or use dry granular calcium hypochlorite near solvent cements, cleaners or primers.

Refer to Safety Data Sheet (SDS), Spears® publication ABS to PVC94-6, for more information.

LIMITED LIFETIME WARRANTY:

Spears® Manufacturing Company warrants all new Solvent Cement and Primer products shall be free from defects in material and workmanship for the specified product shelf life based on the assigned manufactured date on the original product container. If any such product becomes defective under normal use and storage conditions during this warranty period, Spears® will replace the nonconforming solvent cement or primer product without charge. Spears® liability will be limited, without exception, to product replacement. Spears® further warrants properly made solvent cement joints using this product for the life of the system. See Spears® standard Limited Lifetime Warranty for additional detailed information and exclusions.

Progressive Products From Spears® Innovation & Technology



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