



GHS SAFETY DATA SHEET

Spears® OT-5 One-Step Low VOC Cement for OceanTUFF® CPVC Systems

Date: MAR 2025
NOV 2023

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Spears® OT-5 One-Step Low VOC Cement for OceanTUFF® CPVC Systems
PRODUCT USE: Low VOC Solvent Cement for CPVC OceanTUFF® Plastic Pipe Systems

MANUFACTURER: Spears® Manufacturing Company
15853 Olden Street, Sylmar, CA 91342
Tel. 818-364-1611

SUPPLIER:

EMERGENCY: Transportation/Medical Issues: Tel. 800-535-5053 or 352-323-3500 (outside of USA) INFOTRAC

SECTION 2 - HAZARDS IDENTIFICATION

GHS CLASSIFICATION:

Health		Environmental		Physical	
Acute Toxicity:	Category 4	Acute Toxicity:	None Known	Flammable Liquid	Category 2
Skin Irritation:	Category 3	Chronic Toxicity:	None Known		
Skin Sensitization:	NO				
Eye:	Category 2B				

GHS LABEL:



Signal Word:
Danger

WHMIS CLASSIFICATION: CLASS B, DIVISION 2

Hazard Statements

H225: Highly flammable liquid and vapor
H319: Causes serious eye irritation
H335: May cause respiratory irritation
H336: May cause drowsiness or dizziness
H351: Suspected of causing cancer
EUH019: May form explosive peroxides

Precautionary Statements

P210: Keep away from heat/sparks/open flames/hot surfaces - No smoking
P261: Avoid breathing dust/fume/gas/mist/vapors/spray
P280: Wear protective gloves/protective clothing/eye protection/face protection
P337+P313: Get medical advice/attention
P403+P233: Store in a well ventilated place. Keep container tightly closed
P501: Dispose of contents/container in accordance with local regulation

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

	CAS#	EINECS #	REACH	CONCENTRATION
			Pre-registration Number	% by Weight
Tetrahydrofuran (THF)	109-99-9	203-726-8	05-2116297729-22-0000	45 - 70
Methyl Ethyl Ketone (MEK)	78-93-3	201-159-0	05-2116297728-24-0000	2 - 12
Cyclohexanone	108-94-1	203-631-1	05-2116297718-25-0000	6 - 16

All of the constituents of this adhesive product are listed on the TSCA inventory of chemical substances maintained by the US EPA, or are exempt from that listing.

* Indicates this chemical is subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40CFR372).

indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.

SECTION 4 - FIRST AID MEASURES

Contact with eyes: Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.
Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.
Inhalation: Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.
Ingestion: Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.

Likely Routes of Exposure: Inhalation, Eye and Skin Contact

Acute symptoms and effects:

Inhalation: Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages.
Eye Contact: Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid.
Skin Contact: Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.
Ingestion: May cause nausea, vomiting, diarrhea and mental sluggishness.

Chronic (long-term) effects: Category 2 Carcinogen

SECTION 5 - FIREFIGHTING MEASURES

Suitable Extinguishing Media:	Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.	HMIS	NFPA	0-Minimal
Unsuitable Extinguishing Media:	Water spray or stream.	Health	2	1-Slight
Exposure Hazards:	Inhalation and dermal contact.	Flammability	3	2-Moderate
Combustion Products:	Oxides of carbon, hydrogen chloride and smoke.	Reactivity	0	3-Serious
		PPE	B	4-Severe

Protection for Firefighters: Self-contained breathing apparatus or full-face positive pressure airline masks.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal precautions: Keep away from heat, sparks and open flame.
Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment.
Prevent contact with skin or eyes (see section 8).

Environmental Precautions: Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.

Methods for Cleaning up: Clean up with sand or other inert absorbent material. Transfer to a closable steel vessel.

Materials not to be used for clean up: Aluminum or plastic containers.

SECTION 7 - HANDLING AND STORAGE

Handling: Avoid breathing of vapor, avoid contact with eyes, skin and clothing.
Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods.
Do not eat, drink or smoke while handling.

Storage: Store in ventilated room or shade below 33 °C (90 °F) and away from direct sunlight.
Keep away from ignition sources and incompatible materials: caustics, ammonia, inorganic acids, chlorinated compounds, strong oxidizers and isocyanates.
Follow all precautionary information on container label, product bulletins and solvent cementing literature.

SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

EXPOSURE LIMITS:

Component	ACGIH TLV	ACGIH STEL	OSHA PEL	OSHA STEL:	OSHA PEL-Ceiling	CAL/OSHA PEL	CAL/OSHA Ceiling	CAL/OSHA STEL
Tetrahydrofuran (THF)	50 ppm	100 ppm	200 ppm	N/E	N/E	200 ppm	N/E	250 ppm
Methyl Ethyl Ketone (MEK)	200 ppm	300 ppm	200 ppm	N/E	N/E	200 ppm	N/E	300 ppm
Cyclohexanone	20 ppm	50 ppm	50 ppm	N/E	N/E	25 ppm	N/E	N/E

Engineering Controls: Use local exhaust as needed.

Monitoring: Maintain breathing zone airborne concentrations below exposure limits.

Personal Protective Equipment (PPE):

Eye Protection: Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields, etc. as may be appropriate for the exposure.

Skin Protection: Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion.

Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application practices and procedures are used for making structural bonds.

Respiratory Protection: Prevent inhalation of the solvents. Use in a well-ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached. When limits approach, use respiratory protection equipment.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Yellow, heavy syrupy liquid	Odor Threshold:	0.88 ppm (Cyclohexanone)
Odor:	Ether-Like	Boiling Range:	66°C (151°F) to 156°C (313°F)
pH:	Not Applicable	Evaporation Rate:	> 1.0 (BUAC = 1)
Melting/Freezing Point:	-108.5 °C (-163.3 °F) Based on first melting component: THF	Flammability:	Category 2
Boiling Point:	66 °C (151 °F) Based on first boiling component: THF	Flammability Limits:	LEL: 1.1% based on Cyclohexanone UEL: 11.8% based on THF
Flash Point:	-20 °C (-4 °F) TCC based on THF	Vapor Pressure:	129 mm Hg @ 20 °C (68 °F) based on THF
Specific Gravity:	0.987 ± 0.01 @ 23°C ± 2° (73°F ± 3.6°)	Vapor Density:	>2.0 (Air = 1)
Solubility:	Solvent portion soluble in water. Resin portion separates out.	Other Data: Viscosity:	Heavy bodied
Partition Coefficient n-octanol/water:	Not Available		
Auto-ignition Temperature:	321 °C (610 °F) based on THF		
Decomposition Temperature:	Not Applicable		
VOC Content:	When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: ≤ 400 g/l.		

SECTION 10 - STABILITY AND REACTIVITY

Stability:	Stable
Hazardous decomposition products:	None in normal use. When forced to burn, this product gives off oxides of carbon, hydrogen chloride and smoke.
Conditions to avoid:	Keep away from heat, sparks, open flame and other ignition sources.
Incompatible Materials:	Oxidizers, strong acids and bases, amines, ammonia

SECTION 11 - TOXICOLOGICAL INFORMATION

Toxicity:	LD50	LC50	Target Organs
Tetrahydrofuran (THF)	Oral: 2842 mg/kg (rat)	Inhalation 3 hrs. 21,000 mg/m ³ (rat)	STOT SE3
Methyl Ethyl Ketone (MEK)	Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit)	Inhalation 8 hrs. 23,500 mg/m ³ (rat)	STOT SE3
Cyclohexanone	Oral: 1535 mg/kg (rat), Dermal: 948 mg/kg (rabbit)	Inhalation 4 hrs. 8,000 PPM (rat)	

Reproductive Effects	Teratogenicity	Mutagenicity	Embryotoxicity	Sensitization to Product	Synergistic Products
Not Established	Not Established	Not Established	Not Established	Not Established	Not Established

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity:	None Known
Mobility:	In normal use, emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of ≤ 400g/l.
Degradability:	Biodegradable
Bioaccumulation:	Minimal to none.

SECTION 13 - WASTE DISPOSAL CONSIDERATIONS

Follow local and national regulations. Consult disposal expert.

SECTION 14 - TRANSPORT INFORMATION

Proper Shipping Name:	Adhesives
Hazard Class:	3
Secondary Risk:	None
Identification Number:	UN 1133
Packing Group:	PG II
Label Required:	Class 3 Flammable Liquid
Marine Pollutant:	NO

EXCEPTION for Ground Shipping

DOT Limited Quantity: Up to 1L per inner packaging, 30 kg gross weight per package.
Consumer Commodity: Depending on packaging, these quantities may qualify under DOT as "ORM-D"

TDG INFORMATION

TDG CLASS:	FLAMMABLE LIQUID 3
SHIPPING NAME:	ADHESIVES
UN NUMBER/PACKING GROUP:	UN 1133, PG II

SECTION 15 - REGULATORY INFORMATION

Precautionary Label Information:	Highly Flammable, Irritant	Ingredient Listings:	USA TSCA, Europe EINECS, Canada DSL, Australia
Symbols:	F, Xi		AICS, Korea ECL/TCCL, Japan MITI (ENCS)
Risk Phrases:	R11: Highly flammable. R36/37: Irritating to eyes and respiratory system.	R66: Repeated exposure may cause skin dryness or cracking R67: Vapors may cause drowsiness and dizziness	
Safety Phrases:	S2: Keep out of the reach of children S9: Keep container in a well-ventilated place. S16: Keep away from sources of ignition - No smoking.	S25: Avoid contact with eyes S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S33: Take precautionary measures against static discharges.	

SECTION 16 - OTHER INFORMATION

Specification Information:		
Department issuing data sheet:	Environmental Health & Safety	All ingredients are compliant with the requirements of the European
E-mail address:	EHSInfo@SpearsMfg.net	Directive on RoHS (Restriction of Hazardous Substances).
Training necessary:	Yes, training in practices and procedures contained in product literature.	
Issue date / New:	03/17/25	
Intended Use of Product:	Low VOC Solvent Cement for CPVC OceanTUFF® Plastic Pipe Systems	
This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.		